Pump Accessories

Pump Tube Extensions
Adds 5 1/2” to pump tube length, allowing 55 gallon pumps to be used in tote-sized (250 gallon) containers. Tube extensions are available for both the OP Series and IP series pumps.

Bung Adapter
Friction style bung adapter for use on IP02 series pumps. Includes internal seal ring.

OP Series Bung Adapter
Toggle style bung adapter for use on all OP series pumps. Includes sealing gasket.

Bung Mounted Adapter
Bung adapter is supplied with each bung mounted IPM pump. An additional adapter can be threaded into a full drum before transferring the pump. This speeds drum changes and minimizes polyurethane crystallization.

System Accessories

Bung Mounted Riser
Adds 1 1/2” to bung height, allowing 30 gallon pumps to be used in 16 gallon drums. The bung mounted riser simply raises the mounted pump height to accommodate the smaller container.

Hose Packages
IPM has a variety of hose packages available for use between all pumps and proportioners.

Drum Warmer
IPM’s drum warmer is a 5” X 72” band that provides 160 watts of warming to the bottom of a drum near the foot valve of the suction tube. The warmer operates on 115 vac and the low power ensures warming that won’t “cook” the material or cause outgassing. Best suited for overnight warming.

Drum Mixer
IPM drum mixers have self-collapsing (gravity) blades to allow insertion through a standard 2” drum bung. Clockwise rotation by the air motor spins and extends the blades into mixing position as shown. Shaft, blades, and all other wetted parts are stainless steel.

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New Designs for:
- Higher viscosities
- Ease of cleaning
- Fluids with 245a agent
- Low ceiling installations
- Interchangeable pump lengths

Visit our website for technical data sheets, system components, and suggestions for the successful pumping and handling of polyurethane, polyurea and other two component materials.

www.ipmpumps.com

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Email: info@ipmpumps.com

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New design innovations to simplify handling and application of polyurethane, polyurea, and other two component materials.

New OP232CD designed for use in low ceiling applications

- Swapping out 55 gallon drums in low ceiling areas such as trailers are no longer a problem.
- Reduced pump diameter allows heights as little as 78”.

New design for cleanable tubes

- Allows thorough cleaning of the pump fluid tubes.
- Both the IP02 and the OP series have easily cleanable fluid tubes.
- Feature allows for nearly an unlimited number of pump rebuilds.

IP and OPC Series Pumps now have high viscosity “B” resin capabilities

- “B” resins with the newer 245fa blowing agent can have viscosities up to 2000 cPs.
- OP and IP series pumps have increased suction capability by 69%.
- Pumps have the capability of pumping the new “B” resins without heat or pressurization.
- The new design nearly eliminates foaming of the material.
- Outlet ports are now a standard 3/4” NPT.

For other polyurethane and polyurea handling ideas and technical information, go online to www.ipmpumps.com or call IPM at (253) 863-2222

<table>
<thead>
<tr>
<th>Capacity</th>
<th>Bung to Bottom</th>
<th>IP02 Series Pump</th>
<th>OP Series Pump</th>
</tr>
</thead>
<tbody>
<tr>
<td>5 (19L)</td>
<td>14.6”/370.8mm</td>
<td>IP02S</td>
<td>N/A</td>
</tr>
<tr>
<td>16 (61L)</td>
<td>27”/686mm</td>
<td>IP02S*</td>
<td>OP242A*</td>
</tr>
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<td>IP02S*</td>
<td>OP242A</td>
</tr>
<tr>
<td>55 (208L)</td>
<td>33”/838mm</td>
<td>IP02</td>
<td>OP242CD or OP232C</td>
</tr>
<tr>
<td>250 (947L)</td>
<td>38.5”/978mm</td>
<td>IP02*</td>
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*The use of risers and different extensions will permit the variations of all container sizes. Note: IP02 series come in both stainless and carbon steel. OP series come in stainless only.
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